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- (19) (CA) APPLICATION FOR CANADIAN PATENT (12)
- (54) Method of Inactivation of Viral and Bacterial Blood Contaminants
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- (73) Cryopharm Corporation U.S.A. ;
- (30) (US) 510,234 1990/04/16 (US) 632,277 1990/12/20
- (57) 90 Claims

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PATENT COOPERATION TREATY

NA #2056619

PCT

NOTIFICATION OF LATE SUBMISSION OF APPLICATION NUMBER OF EARLIER APPLICATION

> (PCT Administrative Instructions, Section 408(b) and (c))

From the INTERNATIONAL BUREAU

To:

KENNEY, J., Ernest Bacon & Thomas 625 Slaters Lane Suite 400 Alexandria, VA 22314 ETATS-UNIS D'AMERIQUE

Date of mailing (day/month/year) 12 October 1992 (12.10.92)

Applicant's or agent's file reference 18024-0071

International application No. PCT/US91/02504

Applicant

International filing date (day/month/year) 16 April 1991 (16.04.91)

Applicant

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1. The applicant is hereby notified that the application number of the earlier application, the priority of which is claimed in the international application, was furnished on:

15 September 1992 (15.09.92)

2. This date occurs AFTER the expiration of 16 months from the priority date.

and before technical preparations for international publication have been completed.

Accordingly, the international publication of the international application will indicate that number and the fact that it was furnished late.

X and after the technical preparations for international publication have been completed.

Accordingly, the international publication of the international application indicated/will indicate that the number was not furnished. A copy of this notification will be sent to the designated Offices.

3. Where the priority of two or more earlier applications was claimed, this Notification relates to the following earlier application(s):

US 15 February 1991 (15.02.91) 656,254

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

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Authorized officer

L. Schwarz

Telephone No. (41-22) 730.91.11

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INTERNATIONAL SEARCH REPORT

PCT/US91/02504 I, CLASSIFICATION OF SUBJECT MATTER III several classification symbols annie, ingicate anti-4 secording to International Patent Classification (IPC) or to unth National Classification and IPC IPC(5): A61K 35/14 U.S. CL.: 435/2; 424/529, 530, 531, 532, 533, 534 II FIELDS SEARCHED Minimum Documentation Scarces ! Classification System Classification Sympols U.S. 435/2; 424/529, 530, 531, 532, 533, 534 Documentation Scarched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched 1 APS, CA Reg, CAS, BIOSIS III. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of Occument, It with indication, where appropriate, of the relevant passages of Relevant to Claim No. 1 Vox Sang, Vol. 26, issued 1974 K. GANSHIRT ET AL., 1 - 17"A five-bag system for washing fresh and frozen erythrocytes and their preservation", pages 66-73, see page 66. Cryobiology, Vol. 10, issued 1973, D. PRIBOR, "Studies 1-17 ï with Dextran 40 in cryopreservation of blood", pages 93-103, see entire article. Acta Vet Scand, Vol. 20, issued 1979, V. MYHRYOID, Y 1 - 17"Cryopreservation of sheep red blood cells", pages 531-536, see entire article. US, A, 4,874,690 (GOODRICH ET AL), 17 October 1989, Y 1 - 17see entire document. US, A. 4,071,412 (EISENBERG ET AL.) 31 January 1978, 1 - 17see entire document. (cont.) E. Sales accumumating masses of a first thin material countries as one of personal and a first section of a personal and a first section of a personal and a first section of the personal and * Special catenones of cited documents ** A" document melaning the general state of the art which is not considered to be of particular retrievoice. earlier document but published on or after the international bling date. Comment of participate repetation. The control of properties by "C" decomment which may throw about an provide characters where is sided to estimate the police down that which is a character from the police down that where the character from the same characters. Comment of a continuous form of a continuous "O" gocument referency to an oral disclosure, use established or other means IV CERTIFICATION

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| (54) Title: METHOD OF INACTIVATION OF VII | RAL AI | BACTERIAL BLOOD CONTAMINANTS |
| (57) Abstract | | |
| | | erial contamination in blood cellular matter, such as crythrocytes are mixed with chemical sensitizers and irradiated with, for ex |
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| V. OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE! | | | |
| This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons: 1 Claim numbers . Decause they relate to subject matter 1/ not required to be searched by this Authority, namely: | | | |
| 2 ☐ Claim numbers — Decause they relate to parts of the international application that do not comply aith the prescribed requirements to such an extent that no meaningful international search can be carried out 11, specifically: | | | |
| 3 ☐ Claim numbers, because they are dependent claims not drafted in accordance with the second and this sentences of PCT Rule 6.4(a). | | | |
| VIE OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING? | | | |
| This International Scarching Authority found multiple inventions in this international application as follows: (See Attached Sheet) | | | |
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- I. Claims 1-11: A method of decontaminating ned blood cells
 by washing, Class 435, subclass 2.
- 11. Claims 12-28.78.81+88:

A method of sterilizing a protein composition with the use of schemical sensitizer. Class 430, subplace 2.

- III. Claim 29: 6 composition stroilined by ilectrossociatic radiation, Class 425, supplies 2.
- IV. Claims 30-48 & 87-90:

 O composition stemilized by use of a chemical sensition. Class 435, subclust A.
- V. Claim 42 (I): A method of sterilizing blood cells with possible of the control of the cont
- WIT. Claim 45 (1)11:6 million of the invariant title relicion of a chemical propriates. Claus 672, substance.
- VIII. Claim 43 (IV): A method of literalizing block delliquing a demandal securities. Class 627 (20. 20. 20. 20.
- IX. Claim 42 (V): A sethed of sterilizing bland cells with a chemical starilizer, Class 425, subclass 2. Claims 44-50 will be examined to the extent that they read upon the inventions of Groups $V-I\,X$.

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WO 91/16060

METHOD OF INACTIVATION OF VIRAL AND BACTERIAL BLOOD CONTAMINANTS

FIELD OF THE INVENTION

This invention relates to the general field of

biochemistry and medical sciences, and specifically
to inactivating viral/bacterial contamination of
lyophilized or reconstituted blood cell compositions
comprising erythrocytes, platelets, etc, or protein
fractions.

10 BACKGROUND OF THE INVENTION

A major concern in the use of stored or donated homologous blood or plasma protein preparations derived from human blood is the possibility of viral and bacterial contamination.

- Viral inactivation by stringent sterilization is not acceptable since this could also destroy the functional components of the blood, particularly the erythrocytes (red blood cells) and the labile plasma proteins. Viable RBC's can be characterized by one
- or more of the following: capability of synthesizing ATP; cell morphology; P₅₀ values; oxyhemoglobin, methemoglobin and hemichrome values; MCV, MCH, and MCHC values; cell enzyme activity; and <u>in vivo</u> survival. Thus, if lyophilized then reconstituted

-2-

and virally inactivated cells are damaged to the extent that the cells are not capable of metabolizing or synthesizing ATP, or the cell circulation is compromised, then their utility in transfusion medicine is compromised.

There is an immediate need to develop protocols for the deactivation of viruses that can be present in the human red blood supply. For example, only recently has a test been developed for Non A, Non B hepatitis, but such screening methods, while reducing the incidence of viral transmission, do not make the blood supply completely safe or virus free. Current statistics indicate that the transfusion risk per unit of transfused blood is as high as 1:100 for Non A, Non B hepatitis, and ranges from 1:40,000 to 1:1,000,000 for HIV, depending on geographic location. Clearly, it is desirable to develop a method which inactivates or removes virus indiscriminately from the blood.

- 20 Contamination problems also exist for blood plasma protein fractions, such as plasma fractions containing immune globulins and clotting factors. For example, new cases of non A, non B hepatitis have occurred in hemophilia patients receiving protein fractions containing Factor VIII which have been treated for viral inactivation according to approved methods. Therefore, there is a need for improved viral inactivation treatment of blood protein fractions.
- The present invention thus provides a method for the inactivation of viral and bacterial contaminants present in blood and blood protein fractions.

SUMMARY OF THE INVENTION

The present invention provides a method for viral/bacterial inactivation of dried or reconstituted cells (erythrocytes, platelets,

5 hemosomes and other cellular or cell-like components) or blood protein fractions, which allows for the cells or protein fractions to be useful in a transfusable state, while still maintaining relatively high cell viability, ATP synthesis and oxygen transport, in the case of cellular components, and therapeutic efficacy, in the case of protein fractions.

The lyophilization and reconstitution media according to the present invention may be utilized to

15 lyophilize and reconstitute proteins, particularly, blood plasma protein fractions. The protein fraction may be virally/bacterially deactivated by mixing with a chemical sensitizer, lyophilized (freeze-dried), then irradiated. If the lyophilization media of the invention is used, it is contemplated that the constituents of the media also serve to provide some degree of protection of the dry proteins during irradiation.

A preferred embodiment comprises reducing viral and bacterial contamination of dried or reconstituted cells with washing solutions containing a polymer or mixture of polymers having a molecular weight in the range of about 1K to 360 K, followed by one or more additional wash cycles using a wash of a dextrose-saline solution at a pH in the range of about 7.0-7.4. The dextrose-saline solution will also contain a polymer having a molecular weight in the range of about 1K to 40K, and preferably about 2.5K.

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The composition of reconstituted cells will also preferably contain a monosaccharide.

Preferably the cells will have been previously lyophilized using a lyophilization solution buffered in the range of pH of 7.0 to 7.4 preferably by a phosphate-buffered solution. A typical phosphate-buffered lyophilization solution will comprise mono-and di-basic potassium and sodium phosphate (usually in the range of 1-10 mM each) and 5-10 mM adenine.

This solution maintains the pH at around 7.2.

A preferred phosphate-buffered solution to be used as the lyophilization buffer will comprise nicotinic acid, reduced glutathione, glutamine, inosine, adenine, monopotassium phosphate, magnesium chloride disodium phosphate all of which will serve as a basic salt buffer at a pH of about 7.2. In addition this lyophilization buffer will contain a final concentration of about 26% weight by volume of a monosaccharide, preferably 1.7 M glucose, and a final concentration of about 3.0% weight by volume of polyvinylpyrrolidone (average molecular weight of 360K), and a final concentration of about 15% weight by volume of hydroxyethyl starch (average molecular weight of 500K).

The term lyophilization is broadly defined as freezing a substance and then reducing the concentration of the solvent, namely water, by sublimation and desorption, to levels which will no longer support biological or chemical reactions.

Usually, the drying step is accomplished in a high vacuum. However, with respect to the storage of cells and particularly erythrocytes, the extent of

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drying (the amount of residual moisture) is of critical importance in the ability of cells to withstand long-term storage at room temperature. Using the procedure described herein, cells may be 5 lyophilized to a residual water content of less than 10 weight %, preferably less than 3%, and still be reconstituted to transfusable, therapeutically useful cells. Cells with about 3 weight % water content using this procedure may be stored for up to two 10 weeks at room temperature, and at 4°C for longer than eight months, without decomposition. This far exceeds the current A.A.B.B. standard for refrigerated storage of red blood cells of six weeks at 4°C or less than one day at room temperature 15 without decomposition. These dried cells may be deactivated using a chemical sensitizer described herein.

According to the preferred embodiment of the present invention the washed packed red blood cells are mixed with a chemical sensitizer, then washed to remove excess sensitizer not bound to viral or bacterial nucleic acid, and the treated cells are then lyophilized. The dry cell and sensitizer mixture will then be irradiated, typically with gamma radiation, at an intensity of about 3K-50K rads, for a period of time sufficient to destroy viruses (in particular, the single-stranded or double-stranded RNA/DNA viruses), without any substantial adverse effect on the recovery and usefulness of the cells. Other wavelengths of electromagnetic radiation such as X-rays, may be used.

In another preferred embodiment, the chemical sensitizers may be added to liquid protein

preparations, then lyophilized and irradiated.

Particularly preferred are blood protein

preparations, including but not limited to, plasma

proteins, blood protein extracts, clotting factors

(such as Factors VIII and IX), immune globulins and

serum albumin.

Dry (lyophilized) cells or protein fractions may be directly mixed with the chemical sensitizer, then irradiated.

10 From the foregoing description, it will be realized that the invention can be used to selectively bind a metal atom or a metal atom containing chemical sensitizer to blood-transmitted viruses, bacteria, or parasites. Also monoclonal or polyclonal antibodies directed against specific viral antigens (either coat proteins or envelope proteins) may be covalently coupled with either a metal atom or a metal atom-containing sensitizer compound, thereby increasing the effective cross-section of the contaminant to penetrating or other forms of radiation energy.

Since cell compositions also comprise a variety of proteins, the method of decontamination of cells described herein is also applicable to protein fractions, particularly blood plasma protein fractions, including, but not limited to, fractions containing clotting factors (such as Factor VIII and Factor IX), serum albumin and/or immune globulins. The viral and bacterial inactivation may be accomplished by treating a protein fraction with a sensitizer as described herein. A protein fraction which has been lyophilized and reconstituted may be sensitized and irradiated to deactivate possible

contamination. It is contemplated that liquid and frozen protein fractions may also be decontaminated according to the present invention.

Depending upon the nature of the presumed radiolytic

mechanism of the sensitizer reaction with the virus, other types of radiation may be used, such as X-ray, provided the intensity and power utilized is sufficient to inactivate the viral contamination without adverse effect on the cells. Mature human red blood cells and platelets lack nucleic acids, therefore the nucleic acid binding sensitizers selectively target contaminating viruses and bacteria. Although described in connection with viruses, it will be understood that the methods of the present invention are generally also useful to any biological contaminant found in stored blood or blood products, including bacteria and blood-transmitted parasites.

DETAILED DESCRIPTION OF THE INVENTION

The cells are preferably prepared by immersing a plurality of erythrocytes, platelets and/or hemosomes, etc. in a physiologic buffered aqueous solution containing a carbohydrate, and one or more biologically compatible polymers, preferably having amphipathic properties. By the term amphipathic it is meant there are hydrophobic and hydrophilic portions on a single molecule. This immersion is followed by freezing the solution, and drying the frozen solution to yield novel freeze-dried erythrocytes containing less than 10%, and preferably about 3% or less by weight of moisture, which, when reconstituted, produce a significant percentage of viable, transfusably useful red blood cells,

platelets or hemosomes. Preferred methods of reconstitution of the lyophilized composition are described below. Although described in connection with red blood cells, it will be understood that the methods are generally also useful to lyophilize platelets, hemosomes, and blood protein fractions.

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The carbohydrate utilized to prepare erythrocyte, platelet and/ or hemosome compositions according to the invention is biologically compatible with the 10 erythrocytes, platelets or hemosomes, that is, nondisruptive to the cells or hemosome membrane, and one which permeates, or is capable of permeating, the membrane of the erythrocytes, platelets or hemosomes. It is also advantageous to stabilize proteins, 15 especially labile blood proteins, with the carbohydrates during lyophilization and irradiation according to the invention. The carbohydrate may be selected from the group consisting of monosaccharides, since disaccharides do not appear to 20 permeate the membrane to any significant extent. Monosaccharide pentoses and hexoses are preferred as is a final concentration of from about 7.0 to 37.5 weight % in phosphate buffered saline (PBS) or a phosphate buffered solution, preferably about 26%. 25 Xylose, glucose, ribose, mannose and fructose are employed to particular advantage.

It will be understood that the cells may be lyophilized using other protocols and irradiated as described below. Although viral inactivation will be attained, the advantage of retaining a significant percentage of viable useful red blood cells is lost if the described lyophilization procedure is not followed.

The invention will be hereafter described in connection with erythrocytes (RBC's) but it will be understood it is also applicable to platelets, hemosomes or other blood cell types or biological 5 cells, as well as protein fractions, particularly plasma protein fractions.

The erythrocytes will preferably be prepared from whole blood centrifugation, removal of the plasma supernatant and resuspending the cells in PBS or a 10 phosphate buffered solution or a commercial dextrosesaline solution. This wash cycle may be repeated 2-3 times preferably using a commercial dextrose-saline solution, then the packed cells are diluted with the lyophilization buffer described above so that the 15 final diluted concentration of carbohydrate and polymer are maintained in the necessary ranges.

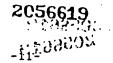
Alternatively, commercially available packed blood cells may be used, which typically are prepared in CPDA (commercial solution containing citrate,

20 phosphate, dextrose and adenine).

Upon lyophilization to a moisture content of less than 10%, and preferably less than 3%, the lyophilized cells may be maintained under vacuum in vacuum-tight containers, or under nitrogen or other 25 inert gas, at room temperatures for extended periods of time in absence of or without significant degradation of their desirable properties when reconstituted for use as transfusable cells. In using the preferred lyophilization method disclosed 30 herein, a particular advantage of the present invention is that the lyophilized cells may be stored at room temperature for extended periods of time,

thus obviating the need for low temperature refrigeration which is required for storing liquid CPDA preserved red blood cells prepared by methods of the prior art. The present invention also obviates the need for very low temperature (-80°C) frozen storage of red blood cells in glycerol.

By using the preferred reconstitution method disclosed herein it is a further advantage that the lyophilized red blood cells may be reconstituted at 10 normal temperatures, i.e. greater than about 4°C up to about 37°C, which corresponds to normal human body temperature, and preferably at room temperature (about 22°C). The reconstitution medium is preferably a solution comprising a polymer or mixture 15 of polymers having a molecular weight of from about 2.5K to 360 K, preferably 5K to about 360K, present in a concentration in the range of about 12 to 30% weight by volume. This polymer may be the same polymer utilized to lyophilize the red blood cells as 20 described above. Hence the polymers polyvinylpyrrolidone, hydroxyethyl starch, and dextran are particularly preferred and most preferred is polyvinylpyrrolidone (preferably molecular weight about 10K) present in a concentration of about 19% 25 weight by volume in the reconstitution solution. The reconstitution solution will be buffered again typically by phosphate-buffered solution comprising monopotassium phosphate and disodium phosphate as described hereinabove to maintain a pH within the 30 range of about 7.0 to 7.4. The most particularly preferred polymer is polyvinylpyrrolidone of an average molecular weight of about 10K. The most preferred reconstitution buffer will also contain



adenosine triphosphate (ATP) in a final concentration of about 5mM.

The polymers may be present in the various solutions from a final concentration of about 3.6K weight 1 up 5 to saturation, and have a molecular weight in the range of from about 2.5K to about 360K. Preferably, the polymers have molecular weights in the range of from about 2.5K to about 500K, most preferably from about 2.5K to 50K, and are present in a concentration 10 of from about 3.6 weight % up to the limit of solubility of the polymer in the solution. Polymers selected from the group consisting of polyvinylpyrrolidone (PVP) and polyvinylpyrrolidone derivatives, and dextran and dextran derivatives 15 provide significant advantages. Most preferred is the use of polyvinylpyrrolidone (an amphipathic polymer) of average molecular weight in the range of 2.5-360K in an amount in the range of 3-20% weight by volume in the solution prior to lyophilization. 20 Amino acid based polymers (i.g., proteins), dextrans or hydroxyethyl starch may also be employed. In the lyophilization buffer hydroxyethyl starch (M-HES) with an average molecular weight of about 500K is employed in a 15% weight by volume final 25 concentration. Other amphipathic polymers may be used, such as poloxamers in any of their various forms. The use of the carbohydrate-polymer solution . in the lyophilization of red blood cells allows for the recovery of intact cells, a significant percentage of which contain biologically-active hemoglobin.

The most preferred reconstitution buffer will be a solution comprising monopotassium phosphate, disodium

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phosphate and ATP, all of which form a basic salt buffer at a pH of about 7.2, which also contains about 19% weight by volume of polyvinylpyrrolidone (average molecular weight about 10K).

- 5 The reconstitution solution may also optionally contain a monosaccharide, preferably present in the concentration range of about 7.0 to 37.5% weight by volume. The preferred monosaccharides are xylose, glucose, ribose, mannose and fructose.
- 10 In the most preferred embodiment, the lyophilized erythrocytes can be reconstituted by mixing with an equal volume of the reconstitution buffer at a temperature of about 37°C and mixed. By "equal" it is meant that the volume is the same as the starting volume prior to lyophilization. After initial reconstitution, the solution is preferably diluted 1:1 with 1-4 additional volumes of the reconstitution buffer at a temperature of about 37°C with added mixing until fully hydrated.
- Then, it is preferred that the rehydrated cells be washed according to the following procedure. It is realized, however, that once the cells are reconstituted with reconstitution buffer they are in a hydrated and useful form, but the combination of washings described hereinafter are preferred, specifically for clinical purposes.

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After separating the cells from the reconstitution buffer by centrifugation, the resulting packed cells are preferably resuspended at room temperature in (approximately the volume used in the initial reconstitution) a wash buffer comprising nicotinic

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step.

acid, inosine, adenine, glutamine, and magnesium chloride, all present at about 0.4-10mM further comprising sodium chloride and potassium chloride each at about 39mM, buffered by 10mM disodium 5 phosphate to pH 7.2. This wash buffer further comprises a monosaccharide, preferably glucose at a concentration of about 20mM, and a polymer, preferably polyvinylpyrroltidone, of a molecular weight 40K and present at a concentration of about 10 16% weight by volume. Separation by centrifugation completes the first post-rehydration step, a washing

After the washing step the rehydrated cells may be suspended in a dextrose-saline transfusion buffer at 15 room temperature which preferably contains polyvinylpyrrolidone at a 10% weight by volume final concentration, with an average 2.5K molecular weight. The cells can be used as is or be returned to autologous plasma. Additional wash steps in a 20 phosphate-buffered diluent buffer can further remove viruses, but this step is optional for preparation of rehydrated, transfusible cells.

The reconstitution and washings described above will in most instances achieve about 4 log reduction of 25 any viral and bacterial contamination, where 1 log reduction is achieved by drying and 3 log reduction is achieved by washing. Of course, different viruses may respond differently, potentially resulting in more than 4 log reduction of contamination.

30 The reconstituted cells have characteristics which render them transfusable and useful for therapeutic

purposes in that their properties are similar to that of fresh (i.e. not previously lyophilized) red blood cells. Typically reconstituted red blood cells according to the present invention have an 5 oxyhemoglobin content greater than about 90% of that in normal red blood cells. Hemoglobin recovery prior to any washing step is typically in the range of 30 to 85%. The overall cellular hemoglobin recovery including the post-hydration washing steps is about 10 20 to 30%. The morphology of the reconstituted cells according to the present invention (by scanning electron microscope) typically shows no holes or gaps, and primarily discocytic with some stomatocytic morphology. The oxygen carrying capacity of fresh 15 red blood cells (as measured by P_{50} , the oxygen partial pressure at which 50% of the oxygen molecules are bound) was measured to be in the range of about 26 to 28 (average 26.7); with an average Hill coefficient (a measure of the cooperative binding of 20 oxygen molecules to native hemoglobin) of 1.95. The typical P₅₀ for erythrocytes lyophilized and reconstituted according to the present invention is about 27.5 (average) with an average Hill coefficient of 2.08. Assays of ATP in the reconstituted cells 25 indicate ATP levels suggesting normal ATP to ADP metabolism. Normal hemagglutination by readily available blood typing antisera of red blood cells made according to the present invention is also typically found. ...

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This lyophilization and reconstitution procedure advantageously and significantly diminishes viral/bacterial contamination in cell-like material (such as hemosomes), and protein fractions. The contamination can be further reduced by the radiation

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sensitizing and treatment, particularly while the cells or protein fractions are in the dry state.

The starting packed red blood cells or proteins (which may initially be in a liquid or lyophilized 5 state) are mixed with a sufficient amount (based on total wet weight of cells) of a chemical sensitizer. Preferably, in a composition of packed red blood cells (about 10% hematocrit) about 0.1 to 1 mg of the chemical sensitizer will be used per ml of packed 10 cells. Preferably, the mixture will be irradiated with gamma radiation in the range of 3K-50K rads, typically about 3K rads. Preferred exposure is from 1-10 minutes, if using gamma radiation. Alternatively, UV light (320 nm) may be used, 15 particularly for protein fractions. Preferred exposure is from 1-10 minutes, preferably 3 minutes, if using UV radiation. By this irradiation in presence of a sensitizer, there will be about a 6 log reduction of viral and bacterial contamination, based 20 on contamination present prior to washing and irradiation.

The present invention provides a selective method of generating free radicals derived from chemical sensitizers only in the vicinity of viral RNA or DNA.

Indiscriminate radiolysis of blood containing virus in a hydrated state produces hydroxyl radical. However, the hydroxyl radical will damage both the red blood cells and associated proteins as well as the viral target. Thus, viral inactivation would be achieved at the sacrifice of red cell viability. Therefore, sensitizers which bind to DNA and/or RNA and which can be selected to generate radicals upon irradiation, are required. Since the radiolysis can

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be performed in the dry state (preferably less than 10% residual moisture), generation of hydroxyl radicals from water is greatly reduced. In this manner indiscriminate radical damage is further prevented. Exemplary compounds include:

$$H_{2}N \xrightarrow{(I)} HCI \times X$$

$$X = -N_{3}, -1$$

$$H \xrightarrow{H} HCI$$

$$(II)$$

$$(II)$$

$$H \xrightarrow{H} HCI$$

$$(III)$$

$$HCI$$

The preparations of these compounds are known. See Martin, R.F. and Kelly, D.P., Aust. J. Chem., 32, 2637-46 (1979); Firth, W., and Yielding, L.W., J. Org. Chem., 47, 3002 (1982). Other radical-generating reagents which generate radicals upon irradiation are disclosed by Platz et al., Proc. SPIE-Int. Soc. Opt. Eng. 847, 57-60 (1988) and Kanakarajan et al., JACS 110 6536-41 (1988).

The radiation-sensitizing compound (which may also be modified to bear a metal atom substituent) may also be selected from the class consisting of DNA-binding drugs, including, but not limited to, netropsin, BD peptide (a consensus peptide from HMG-1), S2 peptide, and the like. These and other DNA-binding drugs are

disclosed in Pjura, P.E., Grzeskowiak, K. and Dickerson, R.E. (1987), <u>J. Mol. Biol., 197</u>, 267-271: and Tengi, M., Usman, N., Frederick, C.A. and Wang, A.H.J. (1988), <u>Nucleic Acids Res.</u> 14, 2671-2690.

- 5 The radiation sensitizing compound (which may also bear a metal atom) can also comprise a class of DNA-binding proteins and/or polypeptides and/or pertides.

 Examples of this class of DNA-binding proteins and/or polypeptides and/or peptides are disclosed in
- 10 Churchill, M.E.A. and Travers, A.A. (1991) Trends in Biochemical Sciences 16, 92-97. Specific examples of DNA-binding peptides include the SE peptide and BD peptide disclosed in the reference herein.

The DNA-binding specificity can be achieved by

15 covalently coupling the radiation sensitizing compound and/or metal atom to either a DNA-binding drug or to a DNA-binding protein or polypeptide or peptide.

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Other sensitizers include specially designed molecules which form triplex DNA, such as those disclosed by Youngquist and Dervan PNAS 82 2565 (1985); Van Dyke and Dervan, Science 225 1122 (1984); Van Dyke and Dervan, Nuc. Acids Res. 11 5555 (1983); Barton and Raphael, PNAS 82 6460 (1985); Barton et al., JACS 106 2172 (1984); and Barton, PNAS 81 1961 (1984). These molecules bind to DNA and RNA, site specifically, if desired, and carry reactive moieties which can generate free radicals in the proximity of the DNA or RNA.

 $R-I + e^- - R \cdot I^ R-I^{**} + Guanine - R-I + Guanine ^*$

while not intending to be bound by a theory, it is believed that the ejected electron will be captured by that site with the most favorable electron affinity, which is most likely a second molecule of sensitizer elsewhere in the sample. Electron capture by R-I (or R-Br) leads to dissociation of RX with the formation of a radical. The radical so generated will abstract a C-H hydrogen atom from a sugar moiety of a nearby nucleic acid which in turn will lead to DNA or RNA cleavage and viral inactivation.

The radical cation of the sensitizer (R-X**) will

25 eventually abstract an electron from that component
of the sample with the most favorable oxidation
potential. This is most likely quanine. The
electron transfer reaction forms quanine radical
cation. This substance will react with O₂ upon

30 reconstitution with aerated H₂O. This process also
leads to DNA cleavage and viral inactivation.
Unreacted material and reaction by-products will be

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removed during the washing steps involved in the reconstitution of the lyophilized cells (Table 2). This process will also further remove any virus not inactivated by the treatment described above.

5 Compounds (1) and (2) bind tightly to DNA and RNA by either intercalation and/or by electrostatic interactions between positively charged ammonium ion groups and the negatively charged phosphate groups of the nucleic acid target. Red blood cells do not contain nucleic acids and accordingly will not bind to such compounds by intercalation.

The best mode for using the invention is to add the sensitizer to potentially contaminated blood solutions, and to expose to gamma radiation or x15 rays. Fluid solutions of blood are preferably exposed to 3000 rads, and dried lyophilized solid formulations are preferably exposed to 10,000 rads of radiation. It is known that the red cells will survive these doses of radiation in the absence of a sensitizer. Lyophilized blood can withstand higher dosage levels of radiation than hydrated blood.

The gamma radiation or x-ray will be absorbed primarily by the heavy atom of the sensitizer, which will be bound to viral DNA or RNA. The radiation will ionize the sensitizer as follows:

$$R-I + \gamma-Ray \rightarrow R-I^{+*} + e^{-}$$

(X-Ray)

In some instances, particularly if the sensitizer and red blood cells are allowed to stand together for more than several minutes, sensitizers may diffuse into the red blood cells prior to lyophilization.

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Antioxidants such as glutathione (an excellent hydrogen atom donor) may be added to the preparation to augment the red cell defenses against free radical initiated damage. It will be understood that incorporation of the sensitizer into cells will also allow inactivation of intracellular viruses, especially viruses thought to reside inside white blood cells (most packed red blood cell units contain residual white cells), or intracellular blood parasites, such as malaria parasite which infects red blood cells.

The sensitizers are removed from the reconstituted blood serum or protein fraction by the washing protocol described above for lyophilized cells.

15 It is preferred that gamma or X-ray radiolysis take place'in a dried lyophilized blood (or protein), virus, and sensitizer formulation rather than in a wet, fluid material for several reasons. Firstly, the dry material is less sensitive to radiation and 20 can be exposed to larger doses of y-rays or other penetrating radiation without damage to red blood cells (Table 1). This increases the extent of radiolysis of the sensitizer. Secondly, sensitizer radicals bound to DNA or RNA in the dry state can not 25 dissociate from the virus due to the lack of diffusion in the solid material. This will force the sensitizer radical to react with viral RNA or DNA. Thirdly, the solid state conditions will enhance hydrogen atom transfer reactions of the sensitizer 30 radical with the viral nucleic acid, perhaps by quantum mechanical tunneling. Fourthly, the reconstitution and washing protocol used with lyophilized blood or protein fraction serves as a

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means to remove unreacted material or reaction by-products, and further removes any virus not affected by the treatment (Table 2).

- Other types of radiation may be used including

 ionizing radiation in general, such as X-ray
 radiation. In one embodiment a metal atom may be a
 substituent on a chemical radiation sensitizer
 molecule which binds to nucleic acids, thereby
 targeting the embodiments such as bacteria, parasites

 and viruses. Metal atom substituents of chemical
 sensitizers for this purpose include Br, I, Zn, Cl,
 Ca and F. The X-ray source is preferably a tunable
 source, so that the radiation may be confined to a
 narrow wavelength and energy band, if so desired.

 The tunable feature allows for optimization of energy
 absorption by the metal atoms, thereby directing the
 absorbed penetrating radiation energy to the
- The present invention is applicable to contaminants which comprise single or double-stranded nucleic acid chains, including RNA and DNA, and viruses, bacteria or other parasites comprising RNA and/or DNA.

to nucleic acid.

production of radicals by a chemical sensitizer bound

To illustrate the invention, red blood cells were
lyophilized as described above, irradiated, and
tested for erythrocyte characteristics measured. The
results are shown in Table 1. The same procedure was
then used, except that the bacteriophage T4 (in
dextrose saline) was mixed with the cells and then
washed successively with four different wash buffers.
The results are shown in Table 2.

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Table 1: Influence of irradiation on lyophilized reconstituted red blood cells. Doses as high as 20,000-50,000 rads do not affect cells in the dry state according to the parameters assayed after 5 reconstitution and listed below.

Exposure of Lyophilized Cells to Gamma Irradiation

| | | * Percentage | of Control |
|----|------------------------------|-------------------------------|-------------------------------|
| | Dosage Level | 20,000 Fads | 50,000 rads |
| | Hb Recovery | 100 | 99 |
| 10 | оху Нь | No Change from starting value | No Change from starting value |
| | Cell Indices | | |
| | МСV | 99 | 98 |
| | мсн | 100 | 100 |
| | MCHC | 100 | 100 |
| 15 | Metabolism | | • |
| | ATP (μmol/g Hb) | 79 | 79 |
| | Lactate (µmol/g Hb/Hr) | 86 | 79 |
| 20 | nb/nr/ | | |

^{*} Control cells were non-irradiated, lyophilized reconstituted cells.

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Table 2: Reduction in viral titre as a function of washing of the red cells. The procedure used in reconstituting the lyophilized cells involves several washing steps which also reduce the viral titre. The extent of reduction with each wash decreases until a practical limit is attained. This represents an approximate 4 log reduction in viral titre.

Washing Protocol Reduction of Viral Load in Blood

| | Buffer Wash Step | Total Amount of Virus | Log Reduction |
|----|--------------------------------------|---------------------------------------|---------------|
| 10 | Experiment 1 (non-lyophilized cells) | • : | |
| | Reconstitution | 7.3 Ox 10 ⁷ | 0 |
| | Wash | 4.80 x 104 | 3.2 |
| 15 | Diluent | 2.08 × 10 ⁴ | 3.5 |
| | Transfusion | 3.50×10^4 | 3.3 |
| | Experiment 2 (lyophilized cells) | · · · · · · · · · · · · · · · · · · · | |
| 20 | Lyophilization | 3.68 x 108 | 0 |
| | Reconstitution | 2.11 x 107 | 1.2** |
| | Wash · | 2.38 x 104 | 4.2 |
| | Diluent | 2.00 x 104 | 4.3 |
| | Transfusion | 4.06 x 104 | 4.0 |

- In Experiment 1, the effects of lyophilization on viral reduction are not included. In Experiment 2, these effects are included. The marker virus used in these cases was bacteriophage T4. The extent of reduction was determined using the plaque assay.
- "This shows an additional about 1 log reduction of contamination due to the drying step.

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EXAMPLE 1

Packed human red blood cells purified from donated whole blood are washed free of the anticoagulant storage solution (commercially available CPDA, 5 containing citrate/phosphate/dextrose/adenine), and suspended in dextrose-saline at a 10% hematocrit. Approximately 10 ml of washed packed red cells is placed in a quartz chamber and exposed to U.V. light, preferably at 320 nm, for 2 minute time intervals, up 10 to a 10 minute total exposure. At each 2 minute interval the suspension is mixed and a small sample of red cells (10 microliters) is removed and diluted into 2 ml of water for spectrophotometric assay of hemoglobin. At each step the temperature of the 15 irradiated red cell suspension is measured, to ensure that the suspension did not overheat. At no point did the suspension exceed 26 degrees C (normal body temperature is 37 degrees C). Untreated red cells contain a high proportion of functional oxyhemoglobin 20 (oxyHb), usually in the range of 96% or higher. Oxidation damage can form a semi-stable methemoglobin species (metHb), which can normally be reduced back to oxyhemoglobin by a cellular repair enzyme. Hemichrome represents a more severely damaged form, 25 and can be irreversible. Normal red cells can tolerate a moderate level of methemoglobin. Hemichrome degradation can produce free heme, the iron-porphyrin component of native hemoglobin, which is damaging to cell membranes. Thus it is desirable 30 to minimize hemichrome levels. Each hemoglobin species can be detected at a specific wavelength, using a standard spectrophotometer.

The following data show the sensitivity of the hemoglobin to damage by the increased U.V. exposure.

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An exposure of 3 minutes was judged to be usable for viral inactivation using a radiation sensitizer, without inflicting excessive damage to red blood cells.

| 5 | EXPOSURE (Minutes) | \$ OXYHB | * METHB | ≹ . HEMI |
|----|--------------------|-------------|------------|-------------|
| | 0 | 96.6 | 3.4 | 0 |
| | 2 | 90.2 | 7.5 | 2.3 |
| | 4 | 84.5 | 13.4 | 2.1 |
| 10 | 6 | 76.7 | 22.5 | 0.9 |
| | 8 | 72.6 | 27.4 | 0 . |
| | 10 | 66.4 | 33.6 | 0 |

EXAMPLE 2

A suspension (0.1 ml) of bacteriophage lambda or 15 bacteriophage phi-X174, of at least 10EV PFU/ml, is separately added to 4 ml of dextrose-saline containing 1 mg/ml of compounds I or II or III. Each suspension of bacteriophage with a radiation sensitizing compound is then exposed to U.V. 20 radiation of the preferred wavelength (320 nm) in a quartz chamber for the preferred time (3 minutes). A control sample of each bacteriophage suspension, containing a sensitizer, is not exposed to U.V. light. Serial dilutions are performed to quantitate 25 the level of infectious titer, and aliquots of the various bacteriophage samples are then mixed with host bacteria and spread on nutrient agar. Following a normal growth period, the plates are assayed for plaques. Other bacteriophage suspensions are 30 separately irradiated as above, but without added sensitizer, to demonstrate the effect of this dose of U.V. alone.

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| | Log10 Reduction of | Virus Titer |
|-------------|--------------------|-------------|
| COMPOUND | phi-X174 | Lambda |
| $I (X=N_3)$ | >6.0 | >6.0 |
| .I (X=I) | 4.0 | >6.0 |
| 5 II | 1.7 | >6.0 |
| No compound | 2-3 | 2~3 |

from these data it can be seen that all three tested compounds significantly increase the sensitivity of double-stranded DNA virus (lambda) to U.V. of the preferred exposure. Compound I is also effective against a single-stranded DNA virus, phi-X174. Compound I is most preferred, showing a high (at least 6 log reduction) inactivation efficacy against both single-strand and double-strand DNA viruses.

WHAT IS CLAIMED IS:

 A process of reducing viral and/or bacterial contamination in a dried or reconstituted composition comprising red blood cells, platelets, and/or proteins comprising:

mixing said composition with a sufficient volume of a phosphate-buffered reconstitution solution to form a mixture, wherein said reconstitution solution has a pH in the range of about 7.0-7.4 at a temperature in the range of about 15-50°C, said reconstitution solution further comprising a final concentration of about 0.7% by weight up to the saturation concentration of a polymer or mixture of polymers having a molecular weight in the range of about 1K to 360K,

separating said red blood cells, platelets and/or proteins from said mixture by centrifugation and washing by at least one wash cycle by resuspending said red blood cells, platelets and/or proteins in a dextrose-polymer wash buffer solution at a pH in the range of about 7.0-7.4 and separating by centrifugation to produce substantially decontaminated red blood cells, platelets and/or proteins.

- 25 2. A process according to Claim 1 further comprising the step of freeze-drying said decontaminated red blood cells, platelets and/or proteins.
- A process according to Claim 1 or 2 wherein
 said polymers are amphipathic.

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- 4. A process according to Claim 1 or 2 wherein said polymers have a molecular weight in the range of about 2.5K to 500K.
- 5. The process of Claim 1 or 2 wherein said
 5 composition further comprises a monosaccharide selected from the group consisting of xylose, glucose, ribose, mannose and fructose.
- The process of Claim 1 or 2 wherein said mixture of polymers comprises polyvinylpyrrolidone
 and hydroxyethyl starch.
 - 7. The process of Claim 5 wherein said polymer comprises polyvinylpyrrolidone.
- The process of Claim 7 wherein said polyvinylpyrrolidone has an average molecular weight
 of about 10K.
 - 9. The process of claim 7 wherein said polyvinylpyrrolidone has an average molecular weight of about 40K.
- 10. The process of Claim 7 wherein said 20 polyvinylpyrrolidone has an average molecular weight of about 360K.
 - 11. The process according to Claim 6 wherein said hydroxyethyl starch has an average molecular weight of about 500K.
- 25 12. A process according to Claim 1 further comprising the steps of contacting said composition with at least one chemical sensitizer selected from

the group consisting of compounds which bind to DNA and/or RNA and are capable of selectively generating free radicals upon exposure to radiation, and exposing said composition to radiation of sufficient wavelength and intensity for a period of time sufficient to cause said sensitizer to further reduce viral and bacterial contamination in said composition.

- 13. A process according to Claim 12 wherein said10 composition comprises red blood cells.
 - 14. A process according to Claim 12 wherein said composition comprises platelets.
 - 15. A process according to Claim 12 wherein said composition comprises blood plasma proteins.
- 15 16. A process according to Claim 12 wherein said radiation comprises gamma radiation.
 - 17. A process according to Claim 12 wherein said contamination comprises single- and/or double-stranded-type viruses.
- 20 18. A process for reducing viral and/or bacterial contaminations in a protein composition comprising the steps of contacting said composition with at least one chemical sensitizer selected from the group consisting of compounds which bind to DNA and/or RNA and are capable of selectively generating free
- radicals upon exposure to radiation, and exposing said composition to radiation of sufficient wavelength and intensity for a period of time sufficient to cause said sensitizer to further reduce

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viral and bacterial contamination in said composition.

- 19. A process according to Claim 18 wherein said composition comprises blood proteins.
- 5 20. A process according to Claim 19 wherein said composition is in a lyophilized form.
 - 21. A process according to Claim 19 wherein said composition is a blood protein liquid fraction.
- 22. A process according to Claim 19 wherein said 10 composition comprises immune globulins.
 - 23. A process according to Claim 19 wherein said composition comprises blood serum albumin.
 - 24. A process according to Claim 19 wherein said composition comprises a clotting factor.
- 15 25. A process according to Claim 24 wherein said clotting factor comprises Factor VIII.
 - 26. A process according to Claim 24 wherein said clotting factor comprises Factor IX.
- 27. A process according to Claim 18 wherein said 20 radiation comprises gamma radiation.
 - 28. A process according to Claim 18 wherein said contamination comprises single- and/or double-stranded-type viruses

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- 29. A substantially virally and bacterially decontaminated lyophilized composition comprising red blood cells, platelets and/or proteins, said decontamination resulting from exposure to electromagnetic radiation of sufficient wavelength and intensity to inactivate viral and bacterial contamination in said composition.
- 30. A substantially virally and bacterially decontaminated lyophilized composition comprising red blood cells, platelets and/or proteins and containing inactive viral and/or bacterial contaminants which have been deactivated by binding of the viral and/or bacterial DNA or RNA to at least one chemical sensitizer capable of selectively generating free radicals upon exposure to electromagnetic radiation, and by exposing said bound sensitizer to electromagnetic radiation of sufficient wavelength and intensity and for a period of time sufficient to cause said sensitizer to deactivate said RNA and/or DNA.
 - 31. A composition according to Claim 29 or 30 comprising platelets.
 - 32. A composition according to Claim 29 or 30 comprising red blood cells.
- 25 33. A composition according to Claim 29 or 30 comprising blood proteins.
 - 34. A composition according to Claim 33 comprising a clotting factor.

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- 35. A composition according to Claim 33 comprising plasma proteins.
- 3.6. A composition according to Claim 33 comprising blood protein extracts.
- 5 37. A composition according to Claim 34 comprising Factor VIII.
 - 38. A composition according to Claim 34 comprising Factor IX.
- 39. A rehydrated composition formed by10 rehydration of the composition of Claim 29 or 30.
 - 40. A rehydrated and washed composition formed by washing the composition according to Claim 39.
 - 41. A composition according to Claim 33 comprising immune globulins.
- 15 42. A composition according to Claim 33 comprising serum albumin.
- 43. A method of reducing viral and/or bacterial contamination in dried or reconstituted blood cellular matter comprising red blood cells, and/or platelets, comprising the step of contracting said blood cellular matter with at least one chemical sensitizer selected from the group consisting of

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compounds of the formulas:

exposing said cellular matter to radiation of sufficient wavelength and intensity for a period of time sufficient to cause said sensitizer to substantially reduce viral and bacterial contamination in said blood cellular matter.

- 44. A method according to Claim 43 wherein said cellular matter comprises erythrocytes.
- 45. A method according to Claim 43 wherein said 10 cellular matter comprises platelets.
 - 46. A method according to Claim 43 wherein said radiation comprises ultraviolet radiation.
- 47. A method according to Claim 43 wherein said contamination comprises single- and/or double15 stranded-type viruses.

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A method according to Claim 43 wherein said sensitizer comprises a compound of the formula

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49. A method according to Claim 43 wherein said sensitizer comprises a compound of the formula

A method according to Claim 43 wherein said sensitizer comprises a compound of the formula

- A process for reducing viral and/or bacterial 51. and/or parasitic contamination in dried or reconstituted blood matter comprising red blood 10 cells, plasma proteins and/or platelets, comprising the step of contacting said blood matter with at least one radiation-sensitizing compound.
- A process according to Claim 1 wherein said radiation-sensitizing compound comprises a nucleic 15 acid-binding compound.

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- 53. A process according to Claim 1 or 2 wherein said radiation sensitizing compound comprises a metal atom.
- 54. A process according to Claim 53 wherein said5 metal atom comprises Br.
 - 55. A process according to Claim 53 wherein said metal atom comprises I.
 - 56. A process according to Claim 53 wherein said metal atom comprises Zn.
- 10 57. A process according to Claim 53 wherein said metal atom comprises Cl.
 - 58. A process according to Claim 53 wherein said metal atom comprises Ca.
- 59. A process according to Claim 53 wherein said metal atom comprises F.
 - 60. A method according to Claim 51 wherein said compound is sensitized by penetrating, ionizing radiation.
- 61. A method according to Claim 51 wherein said compound is sensitized by gamma radiation or X-rays.
 - 62. A method according to Claim 52 wherein said radiation-sensitizing compound binds RNA.
 - 63. A method according to Claim 52 wherein said radiation-sensitizing compound binds DNA.

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- 64. A method according to Claim 51 wherein said contamination comprises RNA- and/or DNA-containing viruses.
- 65. A method according to Claim 51 wherein said5 contamination comprises RNA- and/or DNA-containing bacteria.
 - 66. A method according to Claim 51 wherein said contamination comprises RNA- and/or DNA-containing parasites.
- 10 67. A method according to Claim 53 wherein said compound is sensitized by tuned, penetrating, ionizing radiation from a tunable radiation source capable of emitting selected wavelengths, frequencies, and/or intensities of radiation.
- 15 68. A method according to Claim 67 wherein said tuned ionizing radiation comprises gamma-wavelength radiation.
 - 69. A method according to Claim 67 wherein said tuned ionizing radiation comprises X-ray radiation.
- 70. A method according to Claim 67 wherein said tuned ionizing radiation is tuned to select particular wavelength, frequency and/or intensity ranges to optimize absorption of the radiation energy by said metal atom substituent of said radiation sensitizing compound.
 - 71. A method according to Claim 51 wherein said radiation-sensitizing compound is coupled to a

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monoclonal antibody or polyclonal antibodies directed against viral, bacterial and/or parasitic antigens.

- 72. A method according to Claim 71 wherein said radiation-sensitizing compound comprises a metal atom.
- 73. A method according to Claims 71 or 72 wherein said radiation sensitizing compound is activated by penetrating, ionizing radiation.
- 74. A method according to Claim 73 wherein said 10 radiation comprises gamma radiation or X-rays.
 - 75. A method according to Claim 71 wherein said antigens comprise viral surface epitopes or viral envelope proteins.
- 76. A method according to Claim 71 wherein said antigens comprise bacterial surface epitopes.
 - 77. A method according to Claim 71 wherein said antigens comprise surface epitopes of blood-transmitted parasites.
- 78. A method according to Claim 12 or 18 wherein 20 said sensitizer comprises DNA-binding drugs.
 - 79. A method according to Claim 78 wherein said DNA-binding drug comprises a compound of the formula VI:

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A method according to claim 78 wherein said DNA-binding drug comprises a component of the formula VII:

- A method according to Claim 78 wherein said 5 DNA-binding drug contains a metal atom substituent.
 - A method according to Claim 78 wherein said 82. DNA-binding radiation sensitizer is activated by ionizing penetrating radiation.
- A method according to Claim 82 wherein said 10 ionizing radiation comprises gamma radiation or Xrays.
 - A method according to Claim 12 or 18 wherein said sensitizer comprises a DNA-binding protein, polypeptide, and/or peptide.
- A method according to Claim 84 wherein said 15 85. peptide is S2 peptide or BD peptide.

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- 86. A method according to Claim 84 wherein said DNA-binding protein, polypeptide, or peptide contains a metal atom substituent.
- 87. A method according to Claim 84 wherein said 5 DNA-binding protein, polypeptide, and/or peptide is activated by ionizing penetrating radiation.
 - 88. A method according to Claim 87 wherein said ionizing radiation comprises gamma radiation or X-rays.
- 10 89. A composition comprising cellular blood matter or blood proteins in which viral, bacterial, or parasitic contaminants have been substantially inactivated according to the method of Claim 78.
- 90. A composition comprising cellular blood
 15 matter or blood proteins in which viral, bacterial,
 or parasitic contaminants have been substantially
 inactivated according to the method of Claim 84.